

## 1 Functions/Sequences

The spray unit applies a light coat of separating or cleaning agent to the workpiece surface.

### Caution:

Unsuitable separating and cleaning agents will damage the machine.

- ⇒ Chain plates and top pressure belts will swell up
- Only use RIEPE separating and cleaning agents approved by HOMAG to refill the sprayer
- Do not use any water-based separating or cleaning agents
- Do not use any gasoline-based separating or cleaning agents



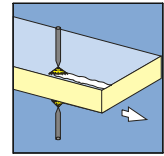
2.3

2.2

2.1

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2.1	Pressure gauge
2.2	Pressure relief valve
2.3	Fluid container



## 1.1 Permissible separating and cleaning agents

- LPZ/II separating agent
  - ⇒ Prevents glue residue from adhering to the workpiece
  
- Heat-resistant separating agent TH 97
  - ⇒ Prevents glue residue from adhering to the workpiece
  
- NFLY separating agent
  - ⇒ Prevents glue from adhering to the pressure roller
  - ⇒ Prevents glue from adhering to the tool
  
- LP 163/93 cleaning agent
  - ⇒ Removes the separating agent and loose glue residue
  
- LP 289/99 anti-static coolant
  - ⇒ Cools the glue joint and demagnetizes the edge belt